

# 3M™ Super Duty Rubbing Compound

For compounding surfboard finishes.

Buffers to a high gloss.

Contains no silicones.

## DIRECTIONS:

1. Before sanding, inspect surface for defects, repair or redo as required. (There is no substitute for proper application of the gloss coat.)
2. Wet sand surface to be polished to remove minor irregularities. Begin sanding with the finest grit of wet-dry paper able to accomplish task, 220 or 320 grit. Use rubber sanding block and proceed progressively (400 grit, 500 grit, 600 grit) to finer grits. Thoroughly remove scratch-sanding marks of prior grit as you progress. Use abundant water (a couple of drops dish washing soap helps) to maintain a clean surface. For optimum results sand to 800 or 1000 grit. (There is no substitute for proper sanding. No amount of buffing can remove deep sanding scratches, clean and inspect surface before proceeding.)
3. Use heavy duty rubbing compound with a compounding pad to remove sanding marks. An 1800 to 2500 RPM air or electric polisher provides best results. Keep polisher moving to avoid heat build up and possible burn through. Clean pad regularly.
4. Proceed to polishing compound as required.

FOR PROPER USE, READ PRECAUTIONARY LABEL

**HARMFUL OR FATAL IF SWALLOWED  
KEEP OUT OF REACH OF CHILDREN**

Contains Petroleum Distillates.

WARNING: MISUSE OF THIS PRODUCT CAN CAUSE FIRE AND PERSONAL INJURY, INCLUDING CANCER AND SILICOSIS.

## PRECAUTIONARY LABEL

WARNING COMBUSTIBLE LIQUID AND VAPOR. MAY CAUSE EYE AND SIGN IRRITATION. VAPOR OVEREXPOSURE MAY CAUSE RESPIRATORY TRACT IRRITATION AND CENTRAL NERVOUS SYSTEM DEPRESSION. CRYSTALLINE SILICA MAY CAUSE SILICOSIS AND IS A PROBABLE HUMAN CARCINOGEN ((IARC 2A) DUSTS WHICH CAN BE DANGEROUS TO HEALTH INCLUDE PARTICLES SO SMALL THAT THEY CANNOT BE SEEN.

Keep away from heat, sparks and open fire. If swallowed, do not induce vomiting. CALL PHYSICIAN IMMEDIATELY. Avoid prolonged contact, with skin and breathing of vapor or spray mist. Use only in well ventilated areas. In case of eye contact flush with water for 15 minutes. Do not transfer contents to unlabeled container. Close container after each use. The use of this product being beyond sellers control, 3M makes no warranty, implied or expressed, with respect to results from its use.

NOTE: For use by professional trained personnel using proper equipment.

Always wear approved safety glasses

Wear proper respiratory protection.

Do not use electric tools in or with water.

Avoid loose fitting clothing.

Avoid entanglement with polisher cord or hose.

Net 1 U.S. Quart. (32 fl. OZ.)

Packaged By:

**Fiberglass Supply, Inc**

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Bingen, WA 98605

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