

Partall #10

A water/alcohol solution of water soluble, film forming mold release agent. (PVA)

Recommended as a parting layer between polyester or epoxy resins and various mold surfaces. Not recommended for use with resins containing water or giving off water during cure-i.e. phenolics.

Partall # 10 is normally applied by spraying on the mold surface and dries at room temperature to a smooth, very glossy film. It will not shrink and pull away from corners or curved surfaces. After drying of the resin the film parts easily from the mold and is readily dissolved from the molded parts with water. On most mold surfaces, a coating of Partall Paste #2 is required before application of the Partall film #10. Partall is ready to use as received and should not be diluted. It is best applied to the mold by spraying although it can be brushed on. Best results are obtained with as fine a spray as possible. To this end, use a small orifice in the gun, 90 to 100 psi. air pressure at the gun and close the needle about half way. Normal spraying distance is from 12 to 18 inches. Apply a thin coat first (mist coat) and follow with a heavier coat. A spray density of just enough to allow the liquid to flow together and form a continuous film is best. One gallon will cover about 400 sq. ft. Drying time is from 15 to 30 minutes (depending on the weather with normal application. When dry the film should be very smooth and glossy. A dull film may result from insufficient spray and may have pinholes. Read MSDS before usage.

Store in a cool place in original container not over 75° F.

Net contents: lbs.

Packaged by: **Fiberglass Supply, Inc.**
314 West Depot
Bingen, WA 98605-0345
(509) 493-3464

WARNING: This product contains/produces chemicals known to the state of California to cause cancer, and birth defects or other reproductive harm.

D. O. T. Shipping Name:
ALCOHOL, N. O. S., 3, UN 1987, III, FLAMMABLE LIQUID

Contains: ETHYL ALCOHOL
 ETHENOL-HOMOPOLYMER

Emergency Contact Number:
1 (800) 424-9300

Caution: Flammable Liquid

Warning: Causes eye irritation-harmful if inhaled-may cause skin irritation-harmful if swallowed-flammable.

Avoid contact with eyes and prolonged or repeated contact with skin. Wear goggles and face shield when handling. Avoid breathing of vapor or spray mist. Wear NIOSH or MSHA Approved Respirator, Use only with adequate ventilation. Keep away from heat, spark, and flame.

FIRST AID: CALL PHYSICIAN AT ONCE

INHALATION: Remove victim to fresh air, if not breathing give artificial respiration, CALL PHYSICIAN AT ONCE

EYE CONTACT: Flush with Large amounts of water.

SKIN CONTACT: Wash with water, remove contaminated clothing. Wash clothes before re-use

SWALLOWING: Induce vomiting, GET MEDICAL ATTENTION AT ONCE.

CONSULT MSDS for more complete handling information prior to use.

FOR INDUSTRIAL USE ONLY

HMI S Rating: (**H=2**, **F=3**, **R=0**)

KEEP OUT OF REACH OF CHILDREN