

Catalyst Chart

Volume of Catalyst to Be Used with Polyester Resins
Methyl Ethyl Ketone Peroxide-Percent by Weight

Resin ⁽¹⁾ Volume	1%			1.25%			1.5%			1.75%		
	Drop	cc	oz	Drop	cc	oz	Drop	cc	oz	Drop	cc	oz
4 ounce	32	1-1/4	1/32	40	1-1/2	3/64	48	1-3/4	1/16	56	2	1/16+
8 ounce	64	2-1/2	1/16	80	3	3/32	96	3-1/2	1/4	112	4	1/8+
1 Pint (16 oz.)	128	5	1/8	160	6	3/16	192	7	1/4	225	8	1/4+
1 Quart (32 oz.)		9	1/3		12	3/8		14	1/2		16	1/2+
1/2 Gal. (64 oz.)		18	2/3		24	3/4		28	1		32	1-1/8
1 Gal. (128 oz.)		37	1-1/4		47	1-1/2		56	2		65	2-1/8
5 Qt. (156 oz.)		46	1 5/8		58	2-7/8		70	2-1/2		81	2-3/4

- (1) One Gallon Polyester Resin = 9.2 pounds
- (2) Specific Gravity MEKP = 1.13
- (3) Drop from 1 oz. Fiberglass Supply Catalyst Container, 300 Drops = 10cc.

Caution:

Organic Peroxides can decompose explosively.

Always wear safety glasses and protective gloves.

Keep away from heat, sparks and open flame.

Keep away from acids, sanding dust, copper, brass, iron, bases and promoters.

After use, inspect area for spills.

Store in original closed container at recommended storage temperature.

KEEP AWAY FROM CHILDREN

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