



TROUBLE SHOOTING GUIDE



Duratec® Polyester Hi-Gloss Additive

Duratec Polyester Hi-Gloss Additive (904-001 Clear)

Problem	Cause	Solution
1:1 blend with gelcoat fails to cure	Possible incompatibility between additive and gelcoat.	Check both products separately for cure; if ok, the products are not compatible.
	High humidity.	Apply heat or spray in controlled humidity environment.
	Cool temperatures.	Spray in controlled temperature environment.
Fisheyes	Possible incompatibility between additive and gelcoat.	Check both products separately for cure; if ok, the products are not compatible.
	Air contamination. (The lower viscosity of the additive/gelcoat blend increases the susceptibility to fisheyes.)	Check water and oil filtration in the air line.

[Home Page](#) [Product Line Card](#)

[Contents/Trouble Shooting Guide](#)



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