

Polycore Enamel White

Formulated for use as a topcoat. Properties are very similar to gel coats except that they cure tack-free. Use as a topcoat to seal and hide substrate. Provides a hard tough, durable, non-gloss coating for covering raw exposed FRP laminates to provide an attractive finish. Used extensively in the boating industry to protect and finish interior hull and deck laminate surfaces. Contains a wax additive permitting air-curing characteristics in a thick, high hiding coating. Apply by hand with thick napped paint roller or spray. Easily sanded to allow removal of imperfections.

Applied directly to cured freshly laminated surfaces that do not contain wax or mold release residues. Sand surfaces with course sand paper if wax or release agent are present. Wash with solvent.

Apply to a wet film thickness of 18 ± 2 mil for proper curing, hiding and performance characteristics. Coverage is approximately 70 to 100 sq. ft./gallon at 18 mils. A film below 12 mil may not cure properly and excessive film thickness are prone to porosity and cracking.

Must be catalyzed with Methyl Ethyl Ketone Peroxide (MEKP) at a ratio of 1.8% by weight (10 ml. to a quart of gel coat equals approximately 1%). Gel time is approximately 10 to 16 minutes at 77° F. Adjust catalyst level to compensate for temperature changes or adjust gel times, do not go below 1.2% or over 3% by weight. Higher or lower temperatures alter gel and cure times considerably.

Formulated to be applied as is, do not reduce with styrene as this will affect thixotropic properties and could alter weathering characteristics. Polycore Enamel should be at least 70° F for use and properly agitated before using to assure product consistency. Mix catalyst in to Polycore Enamel thoroughly mixed. Use extreme caution when handling MEKP, it will cause eye damage upon contact.

Can be applied to properly prepared concrete, masonry, plaster, wood, sheet rock and metal. Read MSDS before usage.

Store in a cool place in original container not over 75° F.

NET CONTENTS: **lbs.**

Packaged by: **Fiberglass Supply, Inc.**
314 West Depot
Bingen, WA 98605-0345
(509) 493-3464

WARNING: This product contains/produces chemicals known to the state of California to cause cancer, and birth defects or other reproductive harm.

D. O. T. Shipping Name:

RESIN SOLUTION, 3, UN1866, III, FLAMMABLE LIQUID

CONTAINS STYRENE MONOMER

EMERGENCY CONTACT NUMBER:

1 (800) 424-9300

CAUTION: FLAMMABLE LIQUID, CLASS 1C

WARNING: CAUSES EYE IRRITATION-HARMFUL IF
INHALED-MAY CAUSE SKIN IRRITATION-HARMFUL IF
SWALLOWED-FLAMMABLE.

Avoid contact with eyes and prolonged or repeated contact with skin. Wear goggles and face shield when handling. Avoid breathing of vapor or spray mist. Use only with adequate ventilation. Keep away from heat, spark, and flame.

FIRST AID: in case of contact with skin flush with plenty of water. For eyes immediately flush with plenty of water for 15 minutes and CALL A PHYSICIAN. Wash clothes before re-use. If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth to mouth. If breathing is difficult, give oxygen. If swallowed, CALL A PHYSICIAN IMMEDIATELY. DO NOT induce vomiting.

ATTENTION: THIS CONTAINER IS HAZARDOUS WHEN EMPTIED. Since emptied containers retain product residues (vapor or liquid), all labeled hazard precautions must be observed.

CONSULT MSDS for more complete handling information prior to use.

FOR INDUSTRIAL USE ONLY

HMI S Rating: (**H=2**, **F=3**, **R=1**)

KEEP OUT OF REACH OF CHILDREN