

White Gel Coat

Formulated to provide good color retention, a tough, high gloss finish that provides resistance to weathering, chalking, corrosion and water. Provides a molded in finish surface for contact molded (hand or spray up) polyester products.

Apply to a wet film thickness of 18 ± 2 mil for complete hiding. Coverage is approximately 70 sq. ft./gallon at 18 mils. Must be catalyzed with Methyl Ethyl Ketone Peroxide (MEKP) at a ratio of 1.8% by weight (10 ml. to a quart of gel coat equals approximately 1%). Gel time is approximately 10 to 16 minutes at 77° F. Adjust catalyst level to compensate for temperature changes or adjust gel times, do not go below 1.2% or over 3% by weight. Higher or lower temperatures alter gel and cure times considerably. Do not apply at temperatures below 60° F, as the temperature will slow the chemical reaction to a point where under-cure is possible. Normally, gel coat should be ready to hand lay-up in 45 to 60 minutes. Test by lightly touching at lowest part of mold, if pigment does not come off, it is ready to lay-up. Formulated to be applied as is, do not reduce with styrene as this will affect thixotropic properties and could alter weathering characteristics. Gel coat should be at least 70° F for use and properly agitated before using to assure product consistency. Mix catalyst in to gel coat thoroughly mixed. Use extreme caution when handling MEKP, it will cause eye damage upon contact.

Apply with pressure pot and spray gun with appropriate nozzle to allow adequate material delivery approximately 1.5 to 2.5 lbs. per minute. Use proper spraying technique to assure even coating thickness.

Store in a cool place in original container not over 73° F.

NET CONTENTS: **lbs.**

Packaged by: Fiberglass Supply, Inc.
314 West Depot
Bingen, WA 98605-0345
(509) 493-3464

WARNING: This product contains/produces chemicals known to the state of California to cause cancer, and birth defects or other reproductive harm.

D. O. T. Shipping Name:
RESIN SOLUTION, 3, UN1866, III, FLAMMABLE LIQUID

CONTAINS STYRENE MONOMER

EMERGENCY CONTACT NUMBER:

1 (800) 424-9300

CAUTION: FLAMMABLE LIQUID, CLASS 1C

WARNING: CAUSES EYE IRRITATION-HARMFUL IF
INHALED-MAY CAUSE SKIN IRRITATION-HARMFUL IF
SWALLOWED-FLAMMABLE.

Avoid contact with eyes and prolonged or repeated contact with skin. Wear goggles and face shield when handling. Avoid breathing of vapor or spray mist. Use only with adequate ventilation. Keep away from heat, spark, and flame.

FIRST AID: in case of contact with skin flush with plenty of water. For eyes immediately flush with plenty of water for 15 minutes and CALL A PHYSICIAN. Wash clothes before re-use. If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth to mouth. If breathing is difficult, give oxygen.

If swallowed, CALL A PHYSICIAN IMMEDIATELY. DO NOT induce vomiting.

ATTENTION: THIS CONTAINER IS HAZARDOUS WHEN EMPTIED. Since emptied containers retain product residues (vapor or liquid), all labeled hazard precautions must be observed.

CONSULT MSDS for more complete handling information prior to use.

FOR INDUSTRIAL USE ONLY

HMI S Rating: (**H=2**, **F=3**, **R=1**)

KEEP OUT OF REACH OF CHILDREN