

THE BOATBUILDERS EPOXY

SYSTEMTHREE

TURBO CURE™ ACCELERATOR

Net Contents: lbs.

Packaged By: Fiberglass Supply, Inc.
314 W Depot
Bingen, WA 98605-0345
(509) 493-3464

USE: Thoroughly mix epoxy resin and hardener in proper ratio. Add Turbo Cure accelerator in accordance with the table below and mix thoroughly. Use immediately.

CC / Quart	Weight Percent	Gel Time*	Set Time
0	0	70	240
5	.67	57	210
10	1.33	41	170
15	2.00	33	135
20	2.66	26	105
25	3.30	21	80
30	4.00	18	70

Times in minutes for Clear Coat. Other systems vary but act in same manner. Proper amount can be determined by testing. Do not use at levels higher than those indicated above.

The addition of Turbo cure Accelerator greatly increases the reaction especially when material is confined in the pot. Material left in the pot may foam and char creating smoke and the possibility of fire. If material starts to foam in the pot cover with water.

WARRANTEE: This product is sold without warranty for fitness of purpose. System Three Resins' liability shall be limited to replacement of materials or refund of purchase price and shall not be responsible for incidental or consequential damage as a result of using this material. Product contains ethylene glycol. Do not take internally. In case of spill clean up with water.