

THE BOATBUILDER'S EPOXY

SYSTEMTHREE

EPOXY RESIN

FOR WEST CONSTRUCTION
AND REPAIR

Net Content: lbs.

MEASURING AND MIXING: Thoroughly mix two parts BY VOLUME System Three resin with one part BY VOLUME System Three Hardener #1, #2, or #3. DO NOT ALTER THIS RATIO. See the Epoxy Book for correct weight ratio. Stir measured resin and hardener from bottom to top scraping sides and stir stick. Larger batches need longer mixing. Thorough mixing promotes consistent uniform cures. Use immediately after mixing. See The Epoxy Book for more details.

Storage of this product at cool or cold temperatures may cause harmless haziness, crystallization, or freezing. Placing container in hot water and warming to 110-120 °F will restore material to original condition.

WARRANTY: The user is presumed to be familiar with the intended application and proper use of this material. This product is sold without warranty for fitness of purpose. System Three Resins' liability shall be strictly limited to replacement of material or refund of purchase price and shall not be responsible for incidental or consequential damage as a result of using this material.

WARNING

Avoid skin contact. Skin sensitization may result from prolonged and repeated contact. Use in a careful manner with protective clothing to avoid skin contact. If use causes soreness, redness, blistering, or other symptoms of irritation: Stop use and see a physician immediately. Do not spray this material. Use with adequate ventilation. If eye contact occurs flush with large quantities of water and contact a physician immediately. Do not take internally. Do not use around an open flame. See The Epoxy Book and the [Material Safety Data Sheets](#) contained therein for further health and safety information.

KEEP OUT OF THE REACH OF CHILDREN

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SYSTEMTHREE

HARDENER # 1

(LOW TEMPERATURE USE)

FAST

Net Content: lbs.

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HARDENER # 2

(MODERATE TEMPERATURE USE)

MEDIUM

Net Content: lbs.

MEASURING AND MIXING: Thoroughly mix two parts BY VOLUME System Three epoxy resin with one part BY VOLUME System Three Hardener #1, #2, or #3. DO NOT ALTER THIS RATIO. See The Epoxy Book for correct weight ratio. Stir measured resin and hardener from the bottom to top scraping sides and stir stick. Larger batches need longer mixing. Thorough mixing promotes consistent uniform cures. Use immediately after mixing. See The Epoxy Book for more details.

WARRANTY: The user is presumed to be familiar with the intended application and proper use of this material. This product is sold without warranty for fitness of purpose. System Three Resins' liability shall be strictly limited to replacement of materials or refund of purchase price and shall not be responsible for incidental or consequential damage as a result of using this material.

WARNING

Avoid skin contact. Skin sensitization may result from prolonged and repeated contact. Use in a careful manner with protective clothing to avoid skin contact. If use causes soreness, redness, blistering, or other symptoms of irritation; stop use and see a physician immediately. Do not spray this material. Use with adequate ventilation. If eye contact occurs flush with large quantities of water and contact a physician immediately. Do not take internally. Do not use around an open flame. See The Epoxy Book and the Material Safety Data Sheets contained therein for further health and safety information.

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HARDENER # 3

(HIGH TEMPERATURE USE)

SLOW

Net Content:

lbs.

MIXING:

1. COMBINE THE FOLLOWING PORTIONS: Two parts BY VOLUME resin to one part BY VOLUME hardener. DO NOT ALTER MIXING RATIO. If you mix by weight see booklet "SYSTEM THREE EPOXY" for proper ratios.
2. BE SURE TO MIX THOROUGHLY. Stir from bottom to top. Scrape sides occasionally. Larger batches need longer mixing. Thorough mixing will promote consistent uniform cures. Use immediately after mixing.

These epoxy resins and hardeners are formulated specifically for use with wood used in boat construction as outlined in booklet "SYSTEM THREE EPOXY". NO REPRESENTATIONS OR WARRANTIES OF SUITABILITY OR FITNESS FOR SPECIFIC APPLICATION ARE MADE. PRODUCT SOLD WITHOUT GUARANTEE.
FOR INDUSTRIAL USE ONLY.

WARNING: MAY CAUSE INJURY TO SKIN OR IRRITATION FOLLOWING PROLONGUED OR REPEATED CONTACT. Use in a careful manner with protective clothing to avoid skin contact. MAY CAUSE SKIN SENSITATION. If contact with skin causes irritation, redness, blisters, soreness, swelling or nausea stop use and contact a physician immediately.
AVOID INHALATION OF FUMES. These products are not to be sprayed. Always be certain you have adequate ventilation when using them.
AVOID CONTACT WITH EYES. Flush eyes with large quantities of water should contact occur. Contact a physician immediately.
NOT TO BE TAKEN INTERNALLY. DO NOT USE AROUND AN OPEN FLAME.

KEEP OUT OF THE REACH OF CHILDREN