

THE BOATBUILDER'S EPOXY

# SYSTEMTHREE

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## SB-112™

High performance, polyester bondable  
epoxy laminating resin system

### Part A Epoxy Resin

Net Content:                      lbs.

SB-112 is an epoxy resin system used for surf and sailboard laminates as well as fiberglass boat repair. One chief advantage of SB-112 is that polyester based resins may be bonded to it directly.

**MEASURING AND MIXING:** SB-112 is mixed at a ratio of 50 parts of Hardener to 100 parts of Resin by VOLUME (44 parts by weight). As the pot life is relatively short mix only that amount that can be applied within 15 minutes. Measure carefully and mix well. Thorough mixing promotes consistent uniform cures. Use immediately after mixing. **DO NOT LEAVE MATERIAL IN THE MIX POT AS IT WILL SUBSTANTIALLY SHORTEN THE WORKING TIME.** Get it out of the mix pot and into the roller tray or other container to increase surface area.

**APPLICATION:** Apply as you would any epoxy resin. Allow to cure at least 16 hours before bonding polyester resins. Sand smooth glossy cured SB-112 immediately prior to bonding polyester resin if more than 12 hours has passed from the first sanding of SB-112 to the bonding of polyester.

**WARRANTY:** This product is sold without warranty for fitness of purpose. System Three Resins' liability shall be strictly limited to replacement of materials or refund of purchase price and shall not be responsible for incidental or consequential damage as a result of using this material.

#### **WARNING**

Avoid skin contact. Skin sensitization may result from prolonged and repeated contact. Use in a careful manner with protective clothing to avoid skin contact. If use causes soreness, redness, blistering, or other symptoms of irritation; stop use and see a physician immediately. Do not spray this material. Use with adequate ventilation. If eye contact occurs flush with large quantities of water and contact a physician immediately. Do not take internally. Do not use around an open flame. See the Material Safety Data Sheets for further health and safety information about using this product.

**KEEP OUT OF THE REACH OF CHILDREN**

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## SB-112™

High performance, polyester bondable  
Epoxy laminating resin system

### Part B Hardener

Net content:            lbs.

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